



Tolerance class	<6	>6	>30	>120	>400	>1000	>2000
f	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	—
m	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0
c	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	±4.0

27	1	Ajam S67DT80 K6,0.37kW,4.7rpm			
26	2	Laager UCP214			
25	4	Laager UCFL208			
24	2	Hammaslatt KSM3		L=5060	
23	2	Riba 12x100 DIN1017	S235JRG2	L=5060	95.3kg
22	2	Riba 12x80 DIN1017	S235JRG2	L=5060	76.3kg
21	1	Võru t=8		100.31.006	0.1kg
20	4	Hammarratas		100.31.020	5.2kg
19	1	Vedav ketiratas		100.31.019	9.3kg
18	1	Veetav ketiratas		100.31.018	1kg
17	1	Võll2		100.31.017	3.9kg
16	1	Võll1		100.31.016	4.4kg
15	-	Pukside komplekt		100.31.015	51.5g
14	1	Demontaazi abinõu		100.31.014	22.6kg
13	1	Sõrm3		100.31.013	0.2kg
12	1	Sõrm2		100.31.012	0.5kg
11	1	Sõrm1		100.31.011	0.3kg
10	1	Kinnituskõrv		100.31.010	1.5kg
9	1	Hoob		100.31.009	15.4kg
8	4	Juhtplastik2		100.31.008	0.12kg
7	4	Juhtplastik1		100.31.007	0.12kg
6	1	Kelk		100.31.006	47kg
5					
4					
3	1	Mutrikeeraja		100.31.300	42kg
2	1	Mutrikeeraja raam		100.31.002A	25.6kg
1	1	Tugiraam		100.31.1000	92.2g

48					
47	1	Splint d=3.5 DIN1024-B2			
46	3	Kiil A-12x8x35 DIN 6885			
45	4	Vedruselb Ø20 DIN127			
44	8	Vedruselb Ø14 DIN127			
43	1	Rullpukskett 12B-1	L=2000mm		
42					
41					
40	1	Kiil A-12x8x95 DIN 6885			
39	1	Kiil A-10x8x56 DIN 6885			
38	1	Lukustuselb Ø65.5 DIN471			
37	3	Lukustuselb Ø36.5 DIN 471			
36	1	Splint d=3.5 DIN94			
35	4	Pol't M20x60 DIN931			
34	8	Pol't M14x35 DIN931			
33	4	SeibØ13/30 DIN7349			
32	4	Pol't M12x45 DIN931			
31	8	Mutter M10 DIN934			
30	8	Pol't M10x35 DIN7991			
29	2	Käepide+keernestatud lattM12x50			
28	1	Hüdrotsilinder HSETV-50.30.450			

1 Tolerancing ISO2768-c
 2 Consumable electrode welding
 3 Surface treatment ISO 12944: S9.09 (EPZn(R)40/1-FeSa 2 ½),
 4 Weight 484kg.